The Chemistry of Metallacyclic Alkenylcarbene Complexes, 8[\$\circ\$]

Chelated Allyl-Ironcarbene Complexes with a Centrally Tethered π -Ligand – Synthesis and Reactions with Nucleophiles

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The title complexes 8 and 9 are easily prepared in two or three steps from iron carbonyls and isobutene diol 5 by Meerwein alkylation of the intermediate acyl complexes 6 and 7. With carbon and heteroatom nucleophiles like enolates and triphenylphosphane they form either stable 4-substituted alkene—carbene complexes 10 and 11, or substituted trimethylenemethane tricarbonyliron complexes like 12. Oxidation

with $H_2O_2/NaOH$ both of the alkene-carbene complexes 11 and of the less stable β -oxo-substituted trimethylene-methane complexes 13, as obtained from reaction of 8 with lithium enolates, yields the corresponding substituted allyl carbamates 15 or the allyl alcohols 14, which are formally bis- and monosubstituted derivatives, respectively, of the starting isobutene diol.

Alkene—carbene complexes 1 are pivotal intermediates in important olefin reactions like cyclopropanation^[1], metathesis^[2], and Ziegler-Natta-type polymerizations^[3]. By tethering the η^2 -alkene ligand to the carbene carbon atom with a spacer of suitable length as in 2, stabilizing or activating geometry and entropy constraints can be imposed on such reactions, which has been exploited in the elucidation of their mechanisms^[4] and in tuning the reactivity of complexes 2 by altering their ring size "on the fly" [5]. In contrast to 1, complexes 2 are also inherently chiral and can give rise to diastereoselective formation of new stereocentres^[6] in the course of respective C-C bond formation processes. Finally, chelating allows concerted cascade or rearrangement reactions of alkene and carbene moieties to take place with the inclusion and participation of an aptly chosen spacer^[6,7]. We prepared various alkene-ironcarbene complexes of type 2 on different routes^[7,8] to find the reaction of allyl-carbene complexes 3^[8,9] with certain carbon and heteroatom nucleophiles most effective. Lithium enolates, potassium enoxyborates, cuprates, phosphanes, and primary amines attack on the allyl terminus of 3 to give 5-substituted alkene—carbene complexes 2' which either are sufficiently stable to be isolated (for X =NR), or else undergo a consecutive Claisen-type rearrangement reaction to the diene complexes 4 (for $X = O)^{[10]}$. Complexes 3 can be readily prepared in two steps from iron carbonyls and vinyloxiranes or 1,4-butenediols (for X = O), or the aza analogues thereof (for X = NR) via Meerwein alkylation of the intermediate ferralactones or -lactams^[11,12], respectively.

With the aim of opening access to 4-substituted alkenecarbene complexes by a similar route, we now prepared the hitherto unknown^[13] carbene complexes 8 and 9 and investigated their reactivity towards different nucleophiles. Ley et al. described the synthesis of suitable starting lactone^[14] and lactam[12,15] complexes 6 and 7 with a centrally tethered allyl ligand from iron carbonyls and either isobutene diol 5 or unsaturated carbamates. 6 and 7 were now found to yield the corresponding carbene complexes upon treatment with Meerwein salts. In most cases, the required ferralactam complexes 7 are best prepared by aminolysis of the respective ferralacton 6. Complexes 8 and 9 are normally fairly air-stable, yellow crystalline compounds which can be made in 10-g batches and stored under nitrogen in a freezer for several months. They are formed as isomeric mixtures (90:10 in the case of 8; ranging from 85:10 to 57:43, depending on R, in the case of 9). This isomerism must arise from (Z) and (E) configurations of the C1-OMe bond as these complexes lack chirality. The occurrence of isomers is somewhat surprising and was never observed for the analogous allyl-carbene complexes 3 which form exclusively either the (E) isomer (X = 0) or the (Z) isomer (X = NR). When solutions of 8 or 9 are heated, the isomeric ratio gradually shifts towards an equilibrium value of 1:1, a behaviour which has not been observed for the linearly tethered complexes 3, either. This shift is reversible, though. Upon standing at room temperature for a spell, the NMR solutions show the initial ratios of isomers, again.

Scheme 2

Resembling the chemistry of 3, both types of allyl-carbene complexes 8 and 9 readily react with carbon nucleophiles like lithium enolates (at -78° C in THF) or heteroatom nucleophiles like phosphanes (at room temperature in acetonitrile). In the case of the aminooxocarbene complexes 9, isolable 4-substituted alkene—carbene complexes 10 and 11 result, according to plan, as products of a nucleophilic attack on a terminal allylic carbon atom (C-5/6). They are exclusively formed with one configuration of the C1-OMe bond - even for residues R as little as methyl (11a) – which we think is the (Z) one in each case, according to a comparison of their NMR data with those of the 5-substituted analogues 2' (X = NR), for which X-ray analytical data were obtained earlier^[6]. Complex 11b is formed as a nearly 1:1 isomeric mixture due not to (E/Z) isomerism of the C-O bond but to a newly generated stereocentre (C2') next to the keto function. This can be clearly seen from the fact, that the shift differences of the ¹H- and ¹³C-NMR signals of given atoms in both isomers are markedly dependent on these atoms' distances from the new asymmetric carbon atom. For the remote methyl group in the methoxy residue these differences are merely marginal (13C NMR of 11b: $\delta = 62.25/62.49$), and quite so for the carbene carbon atom C1 itself ($\delta = 242.53/243.07$). The opposite was to be anticipated for (E/Z) isomers. For comparison, the ¹³C-NMR shift differences for the OCH₃ groups and

the carbene carbon atoms of the (E/Z) isomers of the starting allyl-carbene complex **9b** are much larger ($\delta = 63.83/65.04$ for the OCH₃ groups and $\delta = 221.03/227.26$ for the atoms C1). The ³¹C-NMR spectrum of **11b** is depicted in Figure 1. Complex **10a** (R = CH₃) offers an additional means of unambiguously assigning the ¹H- and ¹³C-NMR signals of the skeleton atoms in 4-substituted alkene-carbene complexes of the general types **10** and **11**, as the P/C and P/H coupling constants drastically differ for the three CH₂ groups present in this compound.

Scheme 3. a) 1 equiv. PPh₃, CH₃CN, room temp., 16 h; b) $R^1COCHR^2R^3/LICA$, $-78^{\circ}C$, 2 h; c) 6 equiv. $H_2O_2/NaOH$, CH₃OH, $0^{\circ}C$, 2 h

The dioxocarbene complex 8 on the other hand, reacts with triphenylphosphane – just like its linearly tethered analogue 3 (X = O) – with concomitant loss of carbon monoxide and methanol to give the substituted trimethylenemethane complex 12. Examples of well-defined monosubstituted tricarbonyliron trimethylenemethane complexes are still rather scarce in literature both in terms of structural investigations^[16] and of synthetical applications^[17]. Figure 2 shows the molecular structure of the cation of complex 12 which demonstrates the influence of a bulky, formally positively charged residue like triphenylphosphane on the geometry of the trimethylenemethane triangle.

In comparison to the structure of the phenylsubstituted analogue described by Churchill et al.^[16] – there are somewhat greater differences in the three bond lengths (C1–C2 1.440, C2–C3 1.446, C2–C4 1.390 Å) and angles

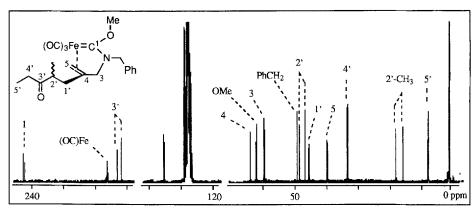
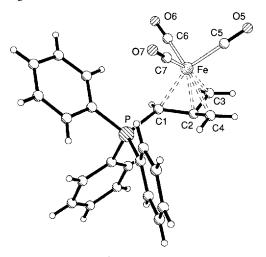


Figure 1. ¹³C-NMR spectrum of **11b** (100.5 MHz, C₆D₆, TMS_{int})

Figure 2. Molecular structure of the cation of 12^[a]



 $^{[a]}$ Selected bond lengths [Å] and angles $[^{\circ}]$: Fe-C1 2.095(11), Fe-C2 1.937(11), Fe-C3 2.135(11), Fe-C4 2.134(13), C1-C2 1.440(14), C2-C3 1.446(13), C2-C4 1.39(2), C1-P 1.793(11); C1-C2-C3 111.4(11), C1-C2-C4 118.3(10), C3-C2-C4 114.6(11), C1-Fe-C4 70.1(5), C1-Fe-C3 68.6(4), C3-Fe-C4 67.9(4).

(C1-C2-C3 111.4, C1-C2-C4 118.3, C3-C2-C4 114.6°), whereas the "out-of-plane" bending of the central carbon atom C2 away from the iron centre is quite similar in both complexes (ca. 0.30 Å). The structural data for 12 should not be overrated, though, as the standard deviations are rather high. So the assumption that C4, which lies *cisoid* or *syn* to the PPh₃ group is pushed away by the latter towards C3, making C4 less effectively bound to the central metal, is only a speculative one. Whether the bond between C2 and C4 is indeed the shortest, most "olefinic" one within the trimethylenemethane triangle must be shown by independent experiments.

With carbon nucleophiles like lithium enolates, complex 8 reacts to give rather unstable intermediates which we have not been able to isolate and characterize so far and only tentatively ascribe the structure 13. When immediately treated with H₂O₂/NaOH, these intermediates are oxidized to leave the corresponding allylic alcohols 14 in good yields. As the starting complex 8 itself derives from isobutene diol

5, this sequence makes for a convenient 3-step procedure for the monosubstitution of one hydroxy group of 5 by a β-oxoalkyl residue. By a similar protocol, the alkene-aminooxocarbene complexes 11 can be oxidatively demetalated to give the corresponding allylic carbamates 15 in good to excellent yields. So in four steps both hydroxy groups of the starting isobutene diol can be substituted, the first one by a heteronucleophilic amine, the second one by a C-nucleophilic lithium enolate to give carbamates with the possibility of introducing various residues at virtually each position of the β-methylene-ε-oxo-substituted carbamate skeleton. It is worthy of note, although not depicted in Scheme 4, that the analogous alkene—aminooxocarbene complexes of type 2', featuring a 5-substituted olefin ligand and stemming from the linear 2-butene-1,4-diol undergo guite the same reaction to give the corresponding "linear" allyl carbamates.

Scheme 4

OMe
$$(OC)_{3}Fe = C$$

$$NR$$

$$NaOH/H_{2}O_{2}$$

$$MeOH, 0 °C, 2h$$

$$R^{1}COCR^{2}R^{3}$$

$$11$$

$$\frac{15}{a} \frac{R^{1} R^{2} R^{3} R \text{ yld/\%}}{iPr \text{ Me Me Me } 75}$$

$$b \text{ Et Me H} \text{ Bnz} 92$$

In summary, a versatile synthesis of chelated allyl-iron-carbene complexes featuring a centrally tethered allyl ligand starting from isobutene diol has been found. The complexes react with heteronucleophiles like phosphanes and carbon nucleophiles like lithium enolates to give either stable alkene-carbene complexes (for X = NR) bearing an additional substituent at the olefinic carbon atom which is already bound to the tether, or in the case of the dioxocarbene complex 8 give the monosubstituted trimethylenemethane tricarbonyliron derivatives. By oxidative demetalation of the chelated alkene-carbene or of the less stable trimethylenemethane complexes, respectively, with NaOH/ H_2O_2 , highly substituted allyl alcohols 14 or allyl carbam-

ates 15, which are formally mono- and disubstituted derivatives of the starting diol 5, are accessible in good yields. Further investigations into the chemistry of differently substituted alkene—carbene complexes are currently underway.

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Experimental Section

All operations were carried out under Ar by using Schlenk equipment. The starting complex 6^[14] was prepared as published. – Melting points are not corrected. – NMR: Jeol JNMX GX-400. – IR: Bruker IFS 48, Beckmann Acculab A1, A3. – MS: Varian MAT CH-4B (EFO-4B-source), Varian MAT 311A (EI/FD source). – MA: Heraeus Mikromat C-H-N. – Isomeric ratios are determined from the relative intensities of the pertaining ¹H-NMR signals.

- 1. $\int (4-6-\eta^3)-1-Methoxy-2-oxa-5-isohexen-6-yl-1-ylidene]$ tricarbonyliron(II) Tetrafluoroborate (8): Trimethyloxonium tetrafluoroborate (1.63 g; 11.0 mmol) was added to a solution of 6 (2.38 g; 10.0 mmol) in dichloromethane (30 ml) at room temperature. After stirring the mixture for 16 h, any volatile components were evaporated in vacuo. The residue thus obtained was subsequently purified by CC (silica gel; CH_3CN/CH_2Cl_2 , 1:1; $R_f = 0.54$); yield 2.72 g (8.0 mmol; 80%) as a 89:11 mixture of isomers; yellow crystalls, m.p. 129°C (decomp.). – IR (KBr): $\tilde{v} = 2970 \text{ cm}^{-1}$, 2120, 2050, 2040 (CO), 1430, 1350, 1320, 1265, 1090, 810. - Major isomer (89%): ¹H NMR (CD₃CN, 400 MHz): $\delta = 3.12$ (s, 2H, 5-H^{en}, 6-H^{en}), 3.97 (s, 3H, OCH₃), 4.42 (s, 2H, 5-H^{ex}, 6-H^{ex}), 4.99 (s, 2H, 3-H). $- {}^{13}$ C NMR (CD₃CN, 100.5 MHz): $\delta = 59.16$ (C-5, C-6), 62.76 (OCH₃), 77.90 (C-3), 121.76 (C-4), 200.69 and 205.07 [Fe(CO)], 245.31 (C-1). – Minor isomer (11%): ¹H NMR (CD₃CN, 400 MHz): $\delta = 2.80$ (s, 2H, 5-H^{en}, 6-H^{en}), 3.73 (s, 3H, OCH₃), 4.76 (s, 2H, 5-Hex, 6-Hex), 4.78 (s, 2H, 3-H). - ¹³C NMR (CD₃CN, 100.5 MHz): $\delta = 54.43$ (C-5, C-6), 61.53 (OCH₃), 79.36 (C-3), 121.76 (C-4), 205.07 and 209.53 [Fe(CO)], 251.67 (C-1). - MS (70 eV); m/z (%): 253 (1) [M⁺, cation], 225 (5) [M⁺ - CO], 197 (2) $[M^{+} - 2 \text{ CO}]$, 194 (5) $[(225) - \text{OCH}_{3}]$, 169 (45) $[M^{+} - 3 \text{ CO}]$, 84 (19) $[Fe(CO)^+]$, 56 (38) $[Fe^+]$, 28 (100) $[CO^+]$. - $C_9H_9BF_4FeO_5$ (339.8): calcd. C 31.81, H 2.66; found C 31.69, H 2.71.
- 2. Synthesis of 9. General Procedure (A): The respective primary amine (11.0 mmol) was added to a solution of 6 (2.38 g; 10.0 mmol) in THF (40 ml) at ambient temperature. The resulting mixture was stirred until the starting materials were completely consumed (monitored by tlc; typically 2–5 h). The solvent was then evaporated and the residue purified by CC (silica gel; diethyl ether/petroleum ether, 1:1). The complexes 7 thus obtained were redissolved in dichloromethane (50 ml) at room temperature and treated with trimethyloxonium tetrafluoroborate (1.48 g; 10.0 mmol). After stirring this mixture for 16 h, any volatile components were evaporated in vacuo and the residue then purified by CC (silica gel; CH₃CN/CH₂Cl₂, 1:1).

 $[(4-6-\eta^3)-1-Methoxy-2-methyl-2-aza-4-isohexen-6-yl-1-ylidene]$ -tricarbonyliron(II) Tetrafluoroborate (9a): 2.12 g (6.0 mmol; 75%) from crude 7a (2.00 g; 8.0 mmol) as a 85:15 mixture of isomers; yellow crystals of mp. 121°C (decomp.). — IR (KBr): $\tilde{v} = 3070$ cm⁻¹, 2940, 2070, 2000, 1940 (CO), 1480, 1450, 1250, 1080, 1040. — Major isomer (85%): 1 H NMR (CD₃CN, 400 MHz): $\delta = 2.82$ (s, 3H, NCH₃), 3.02 (s, 2H, 5-H^{en}, 6-H^{en}), 4.01 (s, 2H, 3-H), 4.17 (s, 3H, OCH₃), 4.32 (s, 2H, 5-H^{ex}, 6-H^{ex}). — 13 C NMR (CD₃CN, 100.5 MHz): $\delta = 35.97$ (NCH₃), 56.87 (C-3), 59.12 (C-5, C-6),

64.61 (OCH₃), 117.28 (C-4), 202.62 and 207.55 [Fe(CO)], 218.96 (C-1). – Minor isomer (15%): ¹H NMR (CD₃CN, 400 MHz): δ = 2.60 (s, 3H, NCH₃), 2.67 (s, 2H, 5-H^{en}, 6-H^{en}), 3.86 (s, 2H, 3-H), 4.13 (s, 3H, OCH₃), 4.67 (s, 2H, 5-H^{ex}, 6-H^{ex}). – ¹³C NMR (CD₃CN, 100.5 MHz): δ = 35.00 (NCH₃), 63.50 (C-3), 65.34 (C-5, C-6), 67.23 (OCH₃), 118.52 (C-4), 210.07 and 213.27 [Fe(CO)], 225.39 (C-1). – MS (70 eV); m/z (%): 265 (14) [M⁺, cation], 237 (12) [M⁺ – CO], 209 (22) [M⁺ – 2 CO], 181 (45) [M⁺ – 3 CO], 128 (27), 79 (26), 28 (100) [CO⁺]. – C₁₀H₁₂BF₄FeNO₄ (352.8): caled. C 34.04, H 3.43, N 3.97; found C 33.86, H 3.51, N 4.01.

 $f(4-6-\eta^3)-2$ -Benzyl-1-methoxy-2-aza-4-isohexen-6-yl-1-ylidene]tricarbonyliron(II) Tetrafluoroborate (9b): 2.83 g (6.6 mmol; 72%) from crude 7b (3.00 g; 9.1 mmol) as a 57:43 mixture of isomers; ropy yellow oil. – IR (KBr): $\tilde{v} = 3050 \text{ cm}^{-1}$, 3010, 2945, 2090, 2020, 1980 (CO), 1470, 1445, 1250, 1050. — Major isomer (57%): ¹H NMR (CD₃CN, 400 MHz): $\delta = 3.03$ (s, 2H, 5-H^{en}, 6-H^{en}), 3.97 (s, 2H, 3-H), 4.25 (s, 3H, OCH₃), 4.27 (s, 2H, CH₂Ph), 4.49 (s, 2H, $5-H^{ex}$, $6-H^{ex}$), 7.17-7.41 (m, 5H, H^{ar}). - ¹³C NMR (CD₃CN, 100.5 MHz): $\delta = 53.00$ (CH₂Ph), 55.14 (C-3), 59.18 (C-5, C-6), 65.04 (OCH₃), 116.77 (C-4), 129.35 and 130.02 (CHar), 134.68 (C^{ipso}) , 202.71 and 207.28 [Fe(CO)], 221.03 (C-1). – Minor isomer (43%): ¹H NMR (CD₃CN, 400 MHz): $\delta = 2.69$ (s, 2H, 5-H^{en}, 6-Hen), 3.84 (s, 2H, 3-H), 4.19 (s, 3H, OCH₃), 4.26 (s, 2H, CH₂Ph), 4.63 (s, 2H, 5-Hex, 6-Hex), 7.03-7.41 (m, 5H, Har). - ¹³C NMR $(CD_3CN, 100.5 \text{ MHz})$: $\delta = 53.21 (CH_5Ph), 57.34 (C-3), 63.83$ (OCH₃), 65.42 (C-5, C-6), 117.45 (C-4), 129.02 and 134.68 (CH^{ar}), 135.35 (C^{ipso}), 207.28 and 212.96 [Fe(CO)], 227.26 (C-1). — MS (70 eV); m/z (%): 342 (6) [M⁺, cation], 314 (24) [M⁺ - CO], 286 (58) $[M^{+} - 3 CO], 91 (100) [C_{6}H_{5}^{+}], 28 (87) [CO^{+}]. -$ C₁₆H₁₆BF₄FeNO₄ (429.0): calcd. C 44.80, H 3.76, N 3.27; found C 44.86, H 3.83, N 3.32.

 $f(4-6-\eta^3)-2$ -Isobutyl-1-methoxy-2-aza-4-isohexen-6-yl-1-ylidene |tricarbonyliron(II) Tetrafluoroborate (9c): 1.56 g (4.0 mmol; 50%) from crude 7b (2.30 g; 7.9 mmol) as a 57:43 mixture of isomers; bright yellow crystals of m.p. 126° C. – IR (KBr): $\tilde{v} = 3030 \text{ cm}^{-1}$, 2975, 2080, 2010, 1970 (CO), 1460, 1445, 1200, I090. - Major isomer (57%): ¹H NMR (CD₃CN, 400 MHz): $\delta = 0.81$ [d, ³J (CH₃/ CH) = 6.70 Hz, 6H, C-CH₃], 1.94 [d sept, ${}^{3}J$ (CH/CH₃) = 6.7, ${}^{3}J$ $(Me_2CH/CH_2) = 7.93 \text{ Hz}, 1H, Me_2CH], 3.05 (s, 2H, 5/6-H^{ev}), 3.14$ [d, ${}^{3}J$ (CH₂/CH) = 7.93 Hz, 2H, CH₂CMe], 4.06 (s, 2H, 3-H), 4.18 (s, 3H, OCH₃), 4.33 (s, 2H, 5/6-H^{ex}). - ¹³C NMR (CD₃CN, 100.5 MHz): $\delta = 20.06$ (CH₃), 27.01 (CMe₂), 55.93 (C-3), 56.61 (C-5/6), 64.67 (OCH₃), 116.86 (C-4), 202.38 and 207.42 (C=O), 220.27 (C-1). – Minor isomer (43%): ¹H NMR (CD₃CN, 400 MHz): $\delta =$ $0.72 \text{ [d, }^{3}J \text{ (CH}_{3}/\text{CH)} = 6.70 \text{ Hz, 6H, C-CH}_{3}, 1.80 \text{ [d sept, }^{3}J \text{ (CH/}^{3})$ CH_3) = 6.7, 3J (Me₂CH/CH₂) = 7.93 Hz, 1H, Me₂CH, 2.69 (s, 2H, 5/6-H^{en}), 2.91 [d, ${}^{3}J$ (CH₂/CH) = 7.93 Hz, 2H, CH₂CMe₂], 3.91 (s, 2H, 3-H), 4.14 (s, 3H, OCH₃), 4.68 (s, 2H, $\frac{5}{6}$ -H^{ex}). $-\frac{13}{6}$ C NMR (CD₃CN, 100.5 MHz): $\delta = 19.89$ (CH₃), 26.92 (CMe₂), 55.87 (C-3), 58.04 (C-5/6), 63.43 (OCH₃), 117.54 (C-4), 207.42 and 213.12 (C=O), 231.27 (C-1). – MS (70 eV); m/z (%): 308 (2) [M⁺, cation], 280 (3) $[M^+ - CO]$, 252 (5) $[M^+ - 3 CO]$, 28 (100) $[CO^+]$. - C₁₃H₁₈BF₄FeNO₄ (395.0): calcd. C 39.53, H 4.59, N 3.54; found C 39.42, H 5.00, N 3.45.

3. $[(4-5-\eta^2)-1-Methoxy-2-methyl-4-triphenylphosphoniomethyl-ene-2-aza-4-penten-1-ylidene]tricarbonyliron(0) Tetrafluoroborate (10a): A solution of carbene complex 9a (3.52 g; 10.0 mmol) in CH₃CN (50 ml) was treated with triphenylphosphane (2.62 g; 10.0 mmol) at room temperature and then stirred for 16 h. All volatile components were removed in vacuo and the residue thus obtained was purified by CC over silica gel. Pure 10a could be eluted with CH₃CN/CH₂Cl₂ (1:1, <math>R_f = 0.88$), giving bright yellow needles

upon evaporation of the eluate; m.p. 146°C (decomp.); yield 5.41 g (8.8 mmol; 88%). – IR (KBr): $\tilde{v} = 3040 \text{ cm}^{-1}$, 2940, 2000, 1930, 1910 (CO), 1425, 1390, 1270, 1180, 1050. - 1H NMR (CD₃CN, 400 MHz): $\delta = 1.61$ and 1.78 (s each, 2H, 5-H), 2.58 (s, 3H, NCH₃), 3.11 [d, ${}^{2}J$ (3-H/3-H') = 12.64 Hz, 1H, 3-H], 3.49 [dd, ${}^{2}J$ $(1'-H/1'-H') = 14.50, {}^{4}J(P/1'-H) = 14.29 \text{ Hz}, 1H, 1'-HJ, 3.62 \text{ Jd},$ ^{2}J (3-H/3-H') = 12.64 Hz, 1H, 3-H'], 4.09 (s, 3H, OCH₃), 4.67 $[dd, {}^{2}J(1'-H/1'-H') = 14.50, {}^{3}J(P/1'-H') = 8.24 Hz, 1H, 1'-H'],$ 7.71-7.91 (m, 15H, Har). - ¹³C NMR (CD₃CN, 100.5 MHz): $\delta =$ 33.87 (NCH₃), 38.27 [^{1}J (P/C-1') = 30.05 Hz, C-1'], 39.48 (C-5), $52.95 \, [^2J \, (P/C-4)] = 10.7 \, Hz, \, C-4], \, 63.19 \, (C-3), \, 63.79 \, (OCH_3),$ $119.58 [^{1}J = (P/C^{ipso}) = 82.4 \text{ Hz}, C^{ipso}], 131.25 [^{2}J (P/C^{ortho}) = 12.2]$ Hz, C^{ortho}], 135.05 [^{3}J (P/ C^{meta}) = 9.2 Hz, C^{meta}], 136.16 [^{4}J (P/ C^{para}) = 3 Hz, C^{para}], 214.70 [Fe(CO)], 238.67 (C-1). - 31 P NMR [CD₃CN, 162 MHz, H₃PO₄ (external)]: $\delta = 18.68$. – MS (70 eV); m/z (%): 445 (9), 262 (100) [PPh₃+], 181 (98), 126 (38), 108 (67), 28 (94). - C₂₈H₂₇BF₄FeNO₄P (615.2): calcd. C 54.67, H 4.42; found C 54.89, H 4.67.

4. Synthesis of Alkene-Carbene Complexes 11. - General Procedure (B): First, solutions of the required lithium enolates in THF were prepared by treating a solution of isopropylcyclohexylamine (LICA; 164 µl; 1.1 mmol) in THF (5 ml) with a 2.5 M solution of nBuLi in hexane (0.44 ml; 1.1 mmol) at 0°C. The mixture was stirred for 30 min, then chilled to -78°C and subsequently treated with the carbonyl compound (1.1 mmol). After stirring at -78°C for 60 min, the resulting enolate solution was transferred via a cannula into a slurry of the respective carbene complex 9 (1.0 mmol) in THF (5 ml) kept at -78°C as well. The entire mixture was stirred for a further 2 h at -78° C, then allowed to warm up to room temperature and all volatile components were finally removed in vacuo. The resulting residue was repeatedly extracted with diethyl ether (3 × 10 ml), the combined extracts were concentrated on an oil pump and then purified by CC (silica gel; diethyl ether/petrol ether 1:2).

 $TricarbonyI[4-5-\eta^2]-I-methoxy-2-methyl-4-(2',2',4'-trimethyl-$ 3'-oxopentyl)-2-aza-pent-4-en-I-ylidene [iron(θ) (11a): 292 mg (0.85 mmol; 85%) from 352 mg of 9a and 125 mg of diisopropyl ketone; vellow oil, $R_{\rm f} = 0.60$ (diethyl ether/petroleum ether, 1:2). - IR (KBr): $\tilde{v} = 3040$, 2960, 2920, 2860 (C-H), 2000, 1940, 1910, 1690 (CO), 1545, 1460, 1230. - ¹H NMR (C₆D₆, 400 MHz): $\delta =$ $0.95 \text{ [d, }^{3}J \text{ (CH}_{3}/4'\text{-H)} = 6.60 \text{ Hz, 3H, 5'-H]}, 0.96 \text{ (s, 3H, 2'-CH}_{3}),$ 0.99 [d, ${}^{3}J(CH_{3}/4'-H) = 6.60$ Hz, 3H, 4'-CH₃], 1.12 (s, 3H, 2'-CH₃), 1.74 (s, 1H, 5-H), 1.83 [d, ${}^{2}J(1'-H/1'-H') = 14.30$ Hz, 1H, 1'-H], 1.96 (s, 3H, NCH₃), 2.19 [s, 1H, 5-H'], 2.75 [qq, ${}^{3}J(4'-H/$ CH_3) = 6.60 Hz, 1H, 4'-H], 3.15 [d, ${}^2J(1'-H/1'-H')$ = 14.30 Hz, 1H, 1'-H'], 3.21 [d, ${}^{2}J(3-H/3-H') = 12.65$ Hz, 1H, 3-H], 3.41 [d, $^{2}J(3-H/3-H') = 12.65 \text{ Hz}, 1H, 3-H'], 3.71 \text{ (s, 3H, OCH}_{3}). - {}^{13}\text{C}$ NMR (C_6D_6 , 100.5 MHz): $\delta = 20.62$ and 20.66 (C-5', 4'-C), 23.74 and 26.78 (2'-C), 32.63 (NCH₃), 34.49 (C-4'), 42.44 (C-1'), 50.28 (C-2'), 52.63 (C-5), 62.39 (OCH₃), 62.85 (C-3), 63.31 (C-4), 216.84 [Fe(CO)], 218.26 (C-3'), 241.14 (C-1). — MS (70 eV); m/z (%): 351 (8) $[M^+ - CO]$, 323 (22) $[M^+ - 2 CO]$, 295 (90) $[M^+ - 3 CO]$, 183 (100), 95 (68). $-C_{17}H_{25}FeNO_5$ (379.2): calcd. C 53.84, H 6.65, N 3.39; found C 54.01, H 6.73, N 3.55.

Tricarbonyl[(4-5-η²)-2-benzyl-1-methoxy-4-(2'-methyl-3'-oxopentyl)-2-azapent-4-en-1-ylidene]iron(0) (11b): 352 mg (0.83 mmol; 83%) as a 52:48 diastereoisomeric mixture from 283 mg of 9b and 95 mg of diethyl ketone; yellow oil, $R_{\rm f}=0.67/0.76$ (diethyl ether/petroleum ether, 1:2). – IR (KBr): $\tilde{v}=3060,\ 3030,\ 2990,\ 2860$ (C-H), 1990, 1950, 1900, 1690 (CO), 1530, 1460, 1240. – ¹H NMR (C₆D₆, 400 MHz): $\delta=0.82-1.00$ (m, 6H, 5'-H, 2'-CH₃), 1.67/1.76 (s, 1H, 5-H), 1.93-2.13 (m, 3H, 4'-H, 1'-H), 2.02/2.09 (s,

1H, 5-H'), 2.45-2.58/2.81-2.87 (m, 1H, 2'-H), 3.25-3.52 (m, 2H, 1'-H', 3-H), 3.38 [d, ${}^{2}J$ (3-H/3-H') = 12.65 Hz, 1H, 3-H'], 3.65 [d, ^{2}J (PhCH/PhCH') = 14.85 Hz, 1H, PhCH of one diastereoisomer], 3.75 and 3.78 (s each, 3H, OCH_3), 3.90 [dd, 2J PhCH'/PhCH) = $14.85, {}^{2}J \text{ (PhCH/PhCH')} = 14.85, 2H, PhCH of one and PhCH'$ of the other diastereoisomer], 4.05 [d, ${}^{2}J$ (PhCH'/PhCH) = 14.85 Hz, 1H, PhCH' of one diastereoisomer], 6.98-7.14 [m, 5H, Har]. - ¹³C NMR (C₆D₆, 100.5 MHz): $\delta = 7.91/7.98$ (C-5'), 16.49/18.34 (2'-C), 33.67/33.72 (C-4'), 40.05/40.29 (C-5), 45.98/46.24 (C-1'), 47.11/48.83 (C-2'), 49.60/49.62 (PhCH₂), 59.88/60.00 (C-3), 62.25/ 62.49 (OCH₃), 63.99 (C-4), 127.25/127.42 and 129.02/129.09 (Car), 135.57/135.64 (Cipso), 211.58/212.07 (C-3'), 216.52 [Fe(CO)], 242.53/243.07 (C-1). - MS (70 eV); m/z (%): 399 (4) [M⁺ - CO], 371 (8) [M^+ – 2 CO], 343 (52) [M^+ – 3 CO], 178 (100), 91 (100), 57 (78). - C₂₁H₂₅FeNO₅ (427.3): calcd. C 59.03, H 5.90, N 3.43; found C 58.61, H 6.13, N 3.57.

Tricarbonyl[n⁴-(triphenylphosphonio)trimethylenemethane]iron(0) Tetrafluoroborate (12): A solution of carbene complex 8 (3.40 g; 10.0 mmol) in CH₃CN (50 ml) was treated with triphenylphosphane (2.62 g; 10.0 mmol) at room temperature and then stirred for 12 h. All volatile components were removed in vacuo and the residue thus obtained was purified by CC on silica gel. Pure 12 could be eluted with CH₃CN/CH₂Cl₂ (1:1), giving yellow crystals upon evaporation of the eluate; m.p. 178°C (decomp.); yield 4.44 g (8.2 mmol; 82%). – IR (KBR): $\tilde{v} = 3075 \text{ cm}^{-1}$, 2970, 2060, 1990, 1975 (CO), 1430, 1045. - ¹H NMR (CD₃CN, 400 MHz): $\delta = 1.83$ [dd, ${}^{4}J$ (3-Hb/4-Ha) = 4.3, ${}^{2}J$ (4-Ha/4-Hb) = 1.22 Hz, 1H, 4-Ha, 2.31 [dd, ${}^{2}J$ (4-Ha/4-Hb) = 1.22, ${}^{4}J$ (1-H/4-Hb) = 2.44 Hz, 1H, 4-H^b], 2.59 [d, ${}^{4}J$ (3-H^a/P) = 10.7 Hz, 1H, 3-H^a], $2.87 \text{ [d, } ^4J \text{ (3-H}^b/4\text{-H}^a) = 4.3 \text{ Hz, 1H, 3-H}^b \text{], 3.21 [dd, } ^2J \text{ (1-H/P)}$ = 5.8, ${}^{4}J$ (1-H/4-H^b) = 2.44 Hz, 1H, 1-H], 7.72-7.88 (m, 15H, Har), -13C NMR (CD₃CN, 100.5 MHz): $\delta = 47.60$ [d, ${}^{1}J$ (P/C-1) = 74.80 Hz, C-1], 57.22 (C-4), 60.24 [d, ${}^{3}J$ (P/C-3) = 18.30 Hz, C-3], 110.68 (C-2), 121.40 [d, ${}^{1}J$ (P/C^{ipso}) = 88.50 Hz, C^{ipso}], 131.20 [d, ${}^{2}J$ (P/Cortho) = 12.20 Hz, Cortho], 135.00 [d, ${}^{3}J$ (P/Cmeta) = 10.7 Hz, C^{meta}], 136.20 [d, ${}^{4}J$ (P/ C^{para}) = 3.0 Hz, C^{para}], 208.55 and 208.75 and 209.9 (CO). - ³¹P NMR (CD₃CN, 162 MHz, H₃PO₄ external): $\delta = 22.2. - MS$ (70 eV); m/z (%): 317 (63) [M⁺ -Fe(CO)₃], 262 (100) [Ph₃P⁺], 181 (78), 124 (58), 44 (69), 28 (36). -C₂₅H₂₀BF₄FeO₅P (542.1): calcd. C 55.39, H 3.72; found C 55.81, H 3.90.

Crystal Structure of 12[18,19]: Clear, bright yellow single crystals were obtained by slowly cooling a solution of 12 in dichloromethane/diethyl ether, 1:1, to 0°C: formula C₂₅H₂₀BClF₄FeO₃P, molar mass 584.00 g mol $^{-1}$ (including CH₂Cl₂), crystal size 0.30 \times $0.20 \times 0.10 \text{ mm}, a = 32.78(1), b = 7.928(2), c = 20.434(6) \text{ Å}, \beta$ = 92.08(2)°, $V = 5307(3) \text{ Å}^3$, T = 293(2) K; $d_{\text{calcd.}} = 1.462 \text{ g cm}^{-3}$, $\mu = 7.83$ cm⁻¹, Z = 8, monoclinic, space group C2lc, Nonius MACH3 diffractometer, $\lambda = 0.71073 \text{ Å}$, Θ range $2.31-22.76^{\circ}$; ω / Θ scans, index ranges $0 \le h \le 35$, $0 \le k \le 8$, $-22 \le l \le 22$, 3579 collected reflections, 1154 reflections $[I > 2\sigma(I)]$, 330 refined parameters, absorption correction with scans. Structure solution: direct methods (SHELXS86); structure refinement: full-matrix least squares on F^2 (SHELXL93), H atoms calculated and not included into least-squares refinement, R1 = 0.0730, wR2 = 0.2310(all data), largest diff. peak and hole 0.476 and -0.383 eÅ⁻³ with $R1 = \Sigma |F_0 - F_c| / \Sigma F_0$ and $wR2 = \Sigma w (F_0^2 - F_c^2)^2 |/ \Sigma w (F_0^2)^2 |^{0.5}$.

6. Synthesis of 2- $(\gamma$ -Oxoalkyl)prop-1-en-3-ols **14**. — General Procedure (C): According to the general procedure (B), solutions of the required lithium enolates in THF were prepared from 1.1 mmol of the carbonyl compound and then added via a cannula into a slurry of the carbene complex **8** (340 mg; 1.0 mmol) in THF (5 ml)

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kept at -78°C. The entire mixture was stirred for 2 h at -78°C, then allowed to warm to room temperature and all volatile components were finally removed in vacuo. The resulting residue was quickly extracted with dicthyl ether, the extracts were concentrated on an oil pump and then swiftly chromatographed on a short plug of silica gel (diethyl ether/petroleum ether, 1:2). The crude products 13 thus obtained were weighed and immediately redissolved in methanol (20 ml) and chilled with ice. H₂O₂ (6 ml of a 30% aqueous solution: 6.0 mmol) was added, whereupon the solutions turned brownish. Then solid sodium hydroxide (240 mg; 6.0 mmol) was added within 2 h and stirring was continued for another 2 h. Finally, the mixtures were extracted thrice with diethyl ether (100 ml) and the combined extracts were washed with saturated aqueous NH₄Cl solution and dried with MgSO₄. After removal of the solvent in a rotary evaporator, the crude products were purified by CC (silica gel; diethyl ether/petroleum ether, 1:2).

6-Methylene-3-oxo-2,4,4-trimethylheptan-7-ol (14a): 145 mg (0.78 mmol; 78%) from 125 mg of diisopropyl ketone; yellow oil. – IR (film): $\tilde{v}=3400~{\rm cm^{-1}}$ (OH), 3060 (=CH), 2940, 2910, 2850 (CH), 1690 (CO), 1460, 1370, 1250, 1080. – ¹H NMR (CDCl₃, 400 MHz): $\delta=1.06$ [d, ³*J* (2-H/CH₃) = 6.60 Hz, 6H, 1-H, 2-Me], 1.18 (s, 6H, 4-CH₃), 2.35 (s, 2H, 5-H), 2.79 (s, 1H, OH), 3.13 [sep, ³*J* (2-H/CH₃) = 6.60 Hz, 1H, 2-H], 3.98 (s, 2H, 7-H), 4.81 and 5.09 (s each, 2H, =CH₂). – ¹³C NMR (CDCl₃, 100.5 MHz): $\delta=20.15$ (C-1 and 2-CH₃), 24.88 (4-CH₃), 34.55 (C-2), 41.22 (C-5), 47.92 (C-4), 66.14 (C-7), 114.06 (=CH₂), 145.85 (C-6), 219.13 (C-3). – MS (70 eV); *mlz* (%): 184 (3) [M⁺], 141 (12) [M⁺ – *i*Pr], 111 (22), 95 (94), 71 (62), 43 (100) [*i*Pr⁺]. – C₁₂H₂₀O₂ (184.3): calcd. C 71.70, H 10.94; found C 71.63, H 10.87.

4-Methyl-6-methylene-3-oxoheptan-7-ol (14b): 135 mg (0.86 mmol; 86%) from 95 mg of diethyl ketone; yellowish oil. – IR (film): $\tilde{v} = 3450 \text{ cm}^{-1}$ (OH), 3080 (=CH), 2970, 2935, 2880 (CH), 1710 (CO), 1460, 1370, 1100. – ¹H NMR (CDCl₃, 400 MHz): δ = 1.04 [t, ³J (2-H/1-H) = 7.70 Hz, 3H, 1-H], 1.11 [d, ³J (4-H/4-CH₃) = 7.15 Hz, 3H, 4-CH₃], 2.06 [dd, ³J (4-H/5-H) = 6.60, ²J (5-H/5-H') = 14.30 Hz, 2H, 5-H, 5-H'], 2.09 (s, 1H, OH), 2.46 [q, ³J (1H/2-H) = 7.70 Hz, 3H, 2-H], 2.81 [dq, ³J (4-H/4-Me) = 7.15, ³J (4-H/5-H) = 6.60 Hz, 1H, 4-H], 4.05 (s, 2H, 7-H), 4.84 and 5.06 (s each, 2H, =CH₂). – ¹³C NMR (CDCl₃, 100.5 MHz): δ = 7.65 (C-1), 16.83 (4-CH₃), 34.33 (C-2), 35.91 (C-5), 44.47 (C-4), 65.77 (C-7), 111.62 (=CH₂), 146.51 (C-6), 214.96 (C-3). – MS (70 eV); *m/z* (%): 156 (4) [M⁺], 139 (4) [M⁺ – OH], 127 (11), 82 (81), 67 (98), 57 (100). – C₉H₁₆O₂ (156.2): calcd. C 69.19, H 10.32; found C 69.22, H 10.31.

5-Isopropyl-2-methyl-7-methylene-4-oxooctan-8-ol (14c): 155 mg (0.73 mmol; 73%) from 156 mg of diisobutyl ketone; colourless, slowly solidifying oil. – IR (film): $\tilde{v} = 3390 \text{ cm}^{-1}$ (OH), 3050 (=CH), 2940, 2900, 2870 (CH), 1690 (CO), 1480, 1450, 1080. – ¹H NMR (CDCl₃, 400 MHz): $\delta = 0.88$ [d, ³J (2-H/CH₃) = 6.59 Hz, 6H, 1-H, 2-Me], $0.96 [d, {}^{3}J (1'-H/1'-CH_{3}^{a}) = 6.59 Hz, 3H, 1' CH_3^a$, 1.21 [d, 3J (1'-H/1'- CH_3^b) = 6.35 Hz, 3H, 1'- CH_3^b], 1.94 $[qq, {}^{3}J(1'-H/1'-CH_{3}^{a}) = 6.59, {}^{3}J(1'-H/1'-CH_{3}^{h}) = 6.35 Hz, 1H,$ 1'-H], 2.10-2.17 (m, 2H, 6-H), 2.30-2.57 (m, 3H, 3-H, 5-H), 2.85 (m, 1H, OH), $3.47 \text{ [dd, }^3 J \text{ (5-H/6-H)} = 7.08, \,^3 J \text{ (5-H/1'-H)} = 6.35$ Hz, 1H, 5-H], 4.04 (s, 2H, 8-H), 4.82/5.02 (s, 2H, =CH₂). - ¹³C NMR (CDCl₃, 100.5 MHz): $\delta = 19.10, 21.05, 22.54, 22.68$ (CH₃), 23.65 and 29.94 (CHMe₂), 30.16 (C-6), 52.59 (C-3), 57.36 (C-5), 66.02 (C-8), 111.26 (=CH₂), 147.28 (C-7), 213.89 (C-4). — MS (70 eV); m/z (%): 212 (16) [M⁺], 197 (12) [M⁺ - CH₃], 169 (49) [M⁺ -iPr], 109 (68), 85 (100), 43 (98), 29 (58). $-C_{13}H_{24}O_2$ (212.3): calcd. C 73.54, H 11.39; found C 73.46, H 11.47.

2-(3'-Hydroxy-2'-methylene)propylcyclopentanone (14d): 76 mg (0.50 mmol; 50%) from 92 mg of cyclopentanone; yellowish oil. –

IR (film): $\tilde{v}=3420~\text{cm}^{-1}$ (OH), 3070 (=CH), 2960, 2930, 2870 (CH), 1740 (CO), 1450, 1400, 1250, 1030. — ¹H NMR (CDCl₃, 400 MHz): $\delta=1.25-2.79$ (m, 8H, OH, CH₂cyc), 2.35 [d, 3J (2-H/1'-H) = 8.05 Hz, 2H, 1'-H], 4.06 (s, 2H, 3'-H), 4.89/5.08 (s, 2H, =CH₂). — ¹³C NMR (CDCl₃, 100.5 MHz): $\delta=20.54$, 29.73, 33.18 (Ccyc), 37.98 (C-1'), 47.96 (C-2), 65.66 (C-3'), 111.45 (=CH₂), 146.73 (C-2'), 207.56 (C-1). — MS (70 eV); m/z (%): 154 (3) [M⁺], 84 (100) [C₅H₈O⁺], 79 (73), 41 (61). — C₉H₁₄O₂ (154.2): calcd. C 70.10, H 9.15; found C 70.18, H 9.19.

2-(3'-Hydroxy-2'-methylenepropyl)-2,6-dimethylcyclohexanone (14e): 164 mg (0.83 mmol; 83%) from 140 mg of 2,6-dimethylcyclohexanone; mixture of diastereoisomers; colourless oil, slowly solidifying. – IR (film): $\tilde{v} = 3380 \text{ cm}^{-1}$ (OH), 3060 (=CH), 2940, 2900, 2840 (CH), 1690 (CO), 1470, 1370, 1245, 1080. — ¹H NMR {[D₆]-DMSO, 400 MHz}: $\delta = 0.87$ [d, ${}^{3}J$ (6-H/6-Me) = 6.34 Hz, 3H, 6-CH₃ cis or trans], 0.89 [d, ${}^{3}J$ (6-H/6-Me) = 5.38 Hz, 3H, 6-CH₃ trans or cis], 1.17 and 1.19 (s each, 6H, 2-CH₃ cis and trans], 1.36-2.18 (m, 6H, H^{cyc}), 2.50 and 2.51 (s, 2H, 1'-H, cis and trans), 2.80-2.93 (m, 2H, 6-H cis or trans, and OH), 2.85 (m, 1H, OH), $3.47 \text{ [ddq, }^{3}J \text{ (6-H/5-H)} = 7.08, ^{3}J \text{ (6-H/6-CH}_{3}) = 6.34, ^{3}J \text{ (6-H/6-CH}_{3})$ 5-H') = 6.59 Hz, 1H, 6-H], 3.35 and 3.70 (s each, 2H, 3'-H cis and trans), 4.68-5.19 (m, 2H, $=CH_2$). - ¹³C NMR {[D₆]DMSO, 100.5 MHz}: $\delta = 14.90$ (6-CH₃), 20.50/22.61 (C-4), 22.44/22.66 (2-CH₃), 29.94 (C-2), 32.70/35.51 (C-6), 36.60/36.76 (C-5), 40.08 (C-1'), 41.88 (C-3), 63.93/69.44 (C-3'), 111.70/115.85 (=CH₂), 140.09/ 146.28 (C-2'), 215.93/216.04 (C-1). - MS (70 eV); m/z (%): 196 (15) $[M^+]$, 181 (11) $[M^+ - CH_3]$, 126 (75), 95 (72), 55 (100), 41 (92). - C₁₂H₂₀O₂ (196.3): calcd. C 73.43, H 10.27; found C 73.39, H 10.30.

7. Synthesis of Allyl Carbanates 15: According to the general procedure (C), solutions of the carbene complexes 9 (1.1 mmol) in methanol (20 ml) were chilled to 0°C and treated with H₂O₂ (6 ml of a 30% aqueous solution; 6.0 mmol). Then solid sodium hydroxide (240 mg; 6 mmol) was added within 2 h and stirring was continued for another 2 h. Finally, the mixtures were extracted thrice with diethyl ether (100 ml) and the combined extracts were washed with saturated aqueous NH₄Cl solution and dried with MgSO₄. After removal of the solvent in a rotary evaporator, the crude products were purified by CC (silica gel; diethyl ether/petroleum ether, 1:2).

Methyl N-Methyl-N-(*4*,*4*,*6-Trimethyl-2-methylene-5-oxoheptyl)-carbamate* (**15a**): 192 mg (0.75 mmol; 75%) from 380 mg of **11a**; faintly yellow oil; $R_f = 0.91$ (diethyl ether/petroleum ether, 1:2). − IR (film): $\bar{v} = 2960$ cm⁻¹, 2930 (CH), 1705 (CO), 1470, 1390, 1260, 1090. − ¹H NMR (CDCl₃, 400 MHz): $\delta = 1.05$ [d, 3J (6-H/CH₂) = 6.84 Hz, 6H, 6-CH₃, 7-H], 1.20 (s, 6H, 4-CH₃), 2.23 (s, 2H, 3-H), 2.82 and 2.87 (s, 3H, NCH₃), 3.11 [sept, 3J (6-H/CH₃) = 6.84 Hz, 1H, 6-H], 3.68 (s, 2H, 1-H), 3.71 (s, 3H, OCH₃), 4.81 and 4.89 (m, 2H, =CH₂). − ¹³C NMR (CDCl₃, 100.5 MHz): $\delta = 20.19$ (C-7, 6-CH₃), 24.48 (4-CH₃), 33.65 (NCH₃), 34.37 (C-6), 41.40/41.71 (C-3), 48.07 (C-4), 52.67 (OCH₃), 54.72/55.19 (C-1), 113.64/114.24 (=CH₂), 141.08 (C-2), 157.14 (NCO), 219.64/219.77 (C-5). − MS (70 eV); *m/z* (%): 255 (10) [M⁺], 184 (18) [M⁺ − *i*PrCO], 142 (100), 110 (20), 95 (98), 43 (85) [*i*Pr⁺]. − C₁₄H₂₅NO₃ (255.3): calcd. C 65.85, H 9.87, N 5.48; found C 65.83, H 9.90, N 5.40.

Methyl N-Benzyl-N-(4-methyl-2-methylene-5-oxoheptyl) carbamate **(15b)**: 280 mg (0.92 mmol; 92%) from 430 mg of **11b**; faintly yellow oil; $R_{\Gamma} = 0.55$ (diethyl ether/petroleum ether, 1:2). – IR (film): $\tilde{v} = 3050$ cm⁻¹ (=CH), 2950 (CH), 1700 (CO), 1450, 1400, 1250, 1100. – ¹H NMR (CDCl₃, 400 MHz): $\delta = 1.05$ [d, ^{3}J (CH₃/4-H) = 7.08 Hz, 3H, 4-CH₃], 1.04 [t, ^{3}J (7-H/6-H) = 7.32 Hz, 3H, 7-H], 1.93 [ddq, ^{3}J (4-H/CH₃) = 7.08, ^{3}J (3-H/4-H) = 7.08, ^{3}J (3-H/4-H)

H'/4-H) = 7.52 Hz, 1H, 4-H], 2.36–2.85 (m, 4H, 6-H, 3-H, 3-H'), 3.75 (s, 3H, OCH₃), 3.75 and 3.89 (m, 2H, 1-H), 4.34 [d, 2J (NCH/NCH') = 15.38 Hz, 1H, NCH or NCH'], 4.44 [d, 2J (NCH'/NCH) = 15.38 Hz, 1H, NCH' or NCH], 4.87 (m, 2H, =CH₂), 7.26–7.33 (m, 5H, H^{ar}). – 13 C NMR (CDCl₃, 100.5 MHz): δ = 7.69 (C-7), 16.59 (4-CH₃), 34.48 (C-3), 36.61 (C-6), 48.61/49.39 (N*C*H₂Ph), 49.91/50.10 (C-1), 52.89 (OCH₃), 113.02/114.23 (=CH₂), 128.57/128.66/128.88 (C^{ar}), 140.90/142.10 (C-2), 157.16 (NCO), 214.49/214.60 (C-5). – MS (70 eV); mlz (%): 303 (8) [M⁺], 218 (15), 164 (16), 129 (22), 91 (100), 57 (28). – $C_{18}H_{25}$ NO₃ (303.4): calcd. C 71.26, H 8.31, N 4.62; found C 70.98, H 8.24, N 4.71.

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The moderate R value is due to the fact, that 12 is a poorly reflecting compound. Only 30% of all reflections were strong, despite measuring with a rotating anode. Yet in the sphere $2\Theta = 41-46^{\circ}$, 80% of the measured reflections were merely weak. Thermal parameters for the anion and the solvent were relatively large.

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